

# Robotic Machinists-Set Up/Operators



- **2<sup>nd</sup> Shift-2:00pm-10:00pm** (\$0.45/hour shift premium)
- **3<sup>rd</sup> Shift-10:00pm-6:00am** (\$0.60/hour shift premium)
- **Job Description**
- Monitors and follows all safety preventive measures and practices.
- Required to follow all quality guidelines and checks including first piece, last piece and in-process inspections.
- Requires the ability to conduct and evaluate destructive testing along with visual checks so necessary adjustments to the set-up can be made to produce a quality part.
- Must be capable of scheduling and prioritizing orders to meet customer demand and on-time delivery.
- Required to use computer programs to assist in recording data, making labels, prioritizing orders, printing ship-sets, etc.
- Possess the ability to make minor program changes on the Fanuc robotic controls.
- Able to set-up and operate all Warhawk Cell equipment.
  - Fanuc robotics
  - Wauseon roll forming
  - Benders
  - Crimpers
  - Ink jet printing
- Able to read drawings.
- Able to use a variety of precision measuring instruments (i.e.: bevel protractor, micrometers, calipers, scales, etc.)
- Ability to identify, analyze and evaluate machine and material problems.
- Reports necessary machine repair problems to maintenance.
- Able to make **minor** adjustments and repairs to equipment and machines when necessary.
- Able to provide training in safety precautions, quality requirements, preventative maintenance, and production practices and procedures.
- Actively participates in department process team activities and projects.
- Able to interact with Production and Inventory Control (P&IC), Engineering, Quality, and other plant operations at all times.
- Promote positive teamwork.
- Able to foster professionalism with all associates, internal and external customers.
- Assists department manager with continuous improvement efforts.
- Performs other duties assigned by department manager.
- All applicants need to complete an aptitude test prior to interview.
- Demonstrate 12<sup>th</sup> grade reading and math proficiency

## **QUALIFICATIONS:**

- Must have a high school education or equivalent.
- Advanced Machine trades training or equivalent experience preferred.
- Requires blueprint reading of complex drawings.
- Machine aptitude test required.
- Must be proficient in a variety of precision measuring equipment such as micrometer, calipers, threading gages and protractor.

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