

Plastics
Data Entry Form

Date	Time	Shift	Machine	Part Name	Color Code	Reason	Scrap / Downtime Code	Scrap Qty / Downtime Min	Good Qty	Additional Notes	Mgr. Ack.	Root cause	Corrective Action	Owner	Due Date of Corrective Action	Date Corrective Action Completed	Acceptance of Corrective Action	Downtime Rank	Quality Rank
4/13/2017	8:00 PM	2	M1	46.4201 - Doni Back	OCYICO	Scrap	FM - Stringer	4	48										
4/13/2017	3:00 AM	3	M1	46.4201 - Doni Back	OCYICO	Downtime	Machine Breakdown	900		Problem with Turntable on machine									
4/13/2017	3:00 AM	3	M1	46.4201 - Doni Back	OPRICO	Scrap	FK - Splay	5	134										
4/11/2017	5:00 AM	3	M1	46.4201 - Doni Back	OCGICO	Scrap	F5 - Color Change	7											
4/11/2017	5:00 AM	3	M1	46.4201 - Doni Back	OCGICO	Downtime	Color Change	45											
4/11/2017	5:00 AM	3	M1	46.4201 - Doni Back	CO	Scrap	19 - Trimming	5											
4/11/2017	5:00 AM	3	M1	46.4201 - Doni Back	CO	Scrap	B7 - Scratch	1	130										
4/11/2017	12:48 PM	1	M1	46.4201 - Doni Back	OMBICO	Scrap	F5 - Color Change	7											
4/11/2017	12:48 PM	1	M1	46.4201 - Doni Back	OMBICO	Downtime	Color Change	50											
4/11/2017	12:48 PM	1	M1	46.4201 - Doni Back	OCGICO	Scrap	F7 - Color Streak	4											
4/11/2017	12:48 PM	1	M1	46.4201 - Doni Back	OCGICO	Scrap	FK - Splay	14	144										
4/11/2017	12:48 PM	1	M1	46.4201 - Doni Back	OCGICO	Downtime	Color Change	60											
4/11/2017	12:48 PM	1	M1	46.4201 - Doni Back	OCGICO	Scrap	F5 - Color Change	7											
4/11/2017	10:00 PM	2	M1	46.4201 - Doni Back	OSPICO	Scrap	F7 - Color Streak	5											
4/11/2017	10:00 PM	2	M1	46.4201 - Doni Back	OSPICO	Scrap	FK - Splay	2											
4/11/2017	10:00 PM	2	M1	46.4201 - Doni Back	OSPICO	Scrap	F5 - Color Change	5	31										
4/11/2017	8:00 PM	2	M1	46.4201 - Doni Back	OSPICO	Downtime	Color Change	30											
4/11/2017	8:00 PM	2	M1	46.4201 - Doni Back	OMYICO	Scrap	FM - Stringer	3											
4/11/2017	8:00 PM	2	M1	46.4201 - Doni Back	OMYICO	Scrap	FK - Splay	13											
4/11/2017	8:00 PM	2	M1	46.4201 - Doni Back	OMYICO	Scrap	F7 - Color Streak	17	144										
4/10/2017	10:00 PM	2	M1	46.4201 - Doni Back	CO	Scrap		0	107										
4/10/2017	8:00 PM	2	M1	46.4201 - Doni Back	Special	Scrap	16 - Setup Scrap	3	84										
4/10/2017	4:15 PM	2	M1	46.4201 - Doni Back	Special	Downtime	Mold Change	210											
4/10/2017	12:55 PM	1	M1	46.4200 - Doni Seat	Special	Scrap	F5 - Color Change	3	19										
4/10/2017	12:55 PM	1	M1	46.4200 - Doni Seat	Special	Downtime	Color Change	70											
4/10/2017	10:00 AM	1	M1	46.4200 - Doni Seat	GR	Scrap	FH - Short Shot	1	101										
4/10/2017	8:05 AM	3	M1	46.4200 - Doni Seat	GR	Scrap	F5 - Color Change	2	49										
4/10/2017	1:00 AM	3	M1	46.4200 - Doni Seat	GR	Downtime	Color Change	180											
4/9/2017	12:00 AM	3	M1	46.4200 - Doni Seat	MY	Scrap	B4 - Trimming	2											
4/9/2017	12:00 AM	3	M1	46.4200 - Doni Seat	MY	Scrap	F7 - Color Streak	3											
4/9/2017	12:00 AM	3	M1	46.4200 - Doni Seat	MY	Scrap	B7 - Scratch	2	45										
4/8/2017	10:00 AM	A	M1	46.4200 - Doni Seat	OBLIUP	Scrap	B7 - Scratch	6											
4/8/2017	10:00 AM	A	M1	46.4200 - Doni Seat	OBLIUP	Scrap	F5 - Color Change	5	111										
4/8/2017	6:00 AM	A	M1	46.4200 - Doni Seat	OBLIUP	Downtime	Color Change	70											
4/8/2017	2:00 AM	A	M1	46.4200 - Doni Seat	SA	Scrap	F5 - Color Change	11	30										
4/8/2017	2:00 AM	A	M1	46.4200 - Doni Seat	SA	Downtime	Color Change	150											
4/8/2017	2:00 AM	A	M1	46.4200 - Doni Seat	ONDISP	Scrap	OTHER	6											
4/8/2017	12:00 AM	A	M1	46.4200 - Doni Seat	ONDISP	Scrap	F5 - Color Change	5	25										
4/9/2017	8:00 AM	A	M1	46.4200 - Doni Seat	MY	Downtime	Color Change	60											
4/9/2017	8:00 AM	A	M1	46.4200 - Doni Seat	FN	Scrap	OTHER	8											
4/9/2017	9:00 AM	A	M1	46.4200 - Doni Seat	FN	Scrap	F5 - Color Change	2	144										
4/9/2017	3:00 AM	A	M1	46.4200 - Doni Seat	FN	Downtime	Color Change	45											
4/9/2017	3:00 AM	A	M1	46.4200 - Doni Seat	ND	Scrap	OTHER	13	75										
4/9/2017	12:00 PM	B	M1	46.4200 - Doni Seat	MY	Downtime	Other	20											
4/9/2017	1:00 PM	B	M1	46.4200 - Doni Seat	MY	Downtime	Mold Problems	20											
4/9/2017	5:00 PM	B	M1	46.4200 - Doni Seat	MY	Scrap	OTHER	15	167										
4/8/2017	3:00PM	B	M1	46.4200 - Doni Seat	BL	Downtime	Machine Breakdown	15											
4/8/2017	10:00 PM	B	M1	46.4200 - Doni Seat	ND	Scrap		0	86										
4/8/2017	6:00 PM	B	M1	46.4200 - Doni Seat	ND	Downtime	Color Change	65											
4/8/2017	3:00 PM	B	M1	46.4200 - Doni Seat	BL	Scrap	FH - Short Shot	2	144										
4/8/2017	11:00 AM	B	M1	46.4200 - Doni Seat	OBLIUP	Downtime	Machine Breakdown	10											
4/8/2017	1:00 AM	B	M1	46.4200 - Doni Seat	BL	Downtime	Color Change	60											
4/8/2017	1:00 AM	B	M1	46.4200 - Doni Seat	OBLIUP	Scrap	FK - Splay	1	61										
4/7/2017	6:00 AM	3	M1	46.4200 - Doni Seat	ONEIWG	Scrap	F5 - Color Change	5	7										
4/7/2017	5:30 AM	3	M1	46.4200 - Doni Seat	ONEIWG	Downtime	Color Change	60											
4/7/2017	5:30 AM	3	M1	46.4200 - Doni Seat	OUBIWG	Scrap	F5 - Color Change	0	92										
4/7/2017	1:30 AM	3	M1	46.4200 - Doni Seat	OUBIWG	Downtime	Color Change	60											
4/7/2017	1:30 AM	3	M1	46.4200 - Doni Seat	OFNIWG	Scrap	B4 - Trimming	2	73										
4/7/2017	12:00 PM	1	M1	46.4200 - Doni Seat	OMYIGN	Scrap	F5 - Color Change	2	64										
4/7/2017	12:00 PM	1	M1	46.4200 - Doni Seat	OMYIGN	Downtime	Color Change	90											
4/7/2017	12:00 PM	1	M1	46.4200 - Doni Seat	ONEIWG	Scrap	F7 - Color Streak	9	96										
4/7/2017	10:00 PM	2	M1	46.4200 - Doni Seat	ONDISH	Scrap	F5 - Color Change	16	24										
4/7/2017	10:00 PM	2	M1	46.4200 - Doni Seat	ONDISH	Downtime	Color Change	32											
4/7/2017	6:30 PM	2	M1	46.4200 - Doni Seat	ONDINE	Scrap	F5 - Color Change	3	18										
4/7/2017	6:30 PM	2	M1	46.4200 - Doni Seat	ONDINE	Downtime	Color Change	35											
4/7/2017	3:30 PM	2	M1	46.4200 - Doni Seat	ONDZL	Scrap	B8 - Wrong Color	1											
4/7/2017	3:30 PM	2	M1	46.4200 - Doni Seat	ONDZL	Scrap	B4 - Trimming	1											
4/7/2017	3:30 PM	2	M1	46.4200 - Doni Seat	ONDZL	Scrap	F5 - Color Change	4	48										
4/7/2017	3:30 PM	2	M1	46.4200 - Doni Seat	ONDZL	Downtime	Color Change	60											
4/7/2017	3:30 PM	2	M1	46.4200 - Doni Seat	OMYIGN	Scrap	OTHER	1	44										
3/24/2017	1:00 PM	1	M1	46.4201 - Doni Back		Downtime	Mold Change	420											
3/27/2017	5:30 AM	3	M1	46.4201 - Doni Back	CO	Downtime	Color Change	50											
3/27/2017	6:00 AM	3	M1	46.4201 - Doni Back	FN	Scrap	F6 - Color Flow Marks	4	145										
3/27/2017	1:46 PM	1	M1	46.4201 - Doni Back	CO	Scrap	F7 - Color Streak	3											
3/27/2017	6:00 AM	1	M1	46.4201 - Doni Back	CO	Downtime	Color Change	25											
3/27/2017	6:00 AM	1	M1	46.4201 - Doni Back	CO	Scrap	F5 - Color Change	6	153										
3/27/2017	10:00 PM	2	M1	46.4201 - Doni Back	CO	Scrap	G1 - Color not to spec	6											
3/27/2017	10:00 PM	2	M1	46.4201 - Doni Back	CO	Scrap	B4 - Trimming	3											
3/27/2017	10:00 PM	2	M1	46.4201 - Doni Back	CO	Scrap	F7 - Color Streak	1	177										
3/28/2017	1:46 PM	1	M1	46.4201 - Don															

