

## **2nd Shift Vertical CNC Machinist - \$4 Shift Premium - \$4000 Sign-On Bonus!**

Renco Machine Company - Green Bay, WI

\$21 - \$28 an hour

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### **Job Description**

Renco Machine Company is a family-owned job shop located in Green Bay and has been dedicated to the precision machining of custom components since its inception in 1963.

We are searching for 2nd Shift (Monday through Thursday) Machinists to operate a VMC and perform machining functions from complex blueprints using creativity and experience with setups.

Apply today and enjoy \$50 gas card just for coming to your in-person interview and a \$4,000 bonus when you sign on with Renco Machine.

### **Essential Duties and Responsibilities:**

- Demonstrate advanced ability to set up, program and operate a Vertical Machining Center.
- Includes fixture placement and alignment, loading programs, tool setting, making needed adjustments to programs and offsets to ensure finished parts meet specifications.
- Perform in process checks to make certain that the parts run efficiently and accurately to assure quality before approving production.
- Studies blueprints and manufacturing orders and organizes materials and tools for next run during automatic controlled cycles to shorten changeover time.
- Works with supervisors, inspection and other employees to resolve job related problems such as tooling, fixtures, programs and blueprint specifications.
- Removes burrs, sharp edges and clean parts.
- Study programs, blueprints, manufacturing drawings, tool sheets and manufacturing orders to verify they are correct and fill out proper paper work when changes are necessary.

### **Education and/or Experience:**

- Experience operating a VMC and a technical degree is strongly preferred. A high school degree or equivalency is required.
- Machinists must have the ability to set up and operate CNC Machining equipment.
- Must possess solid blueprint reading skills, strong math skills, and in-process inspection skills and understand both metric and English measurements.
- Must be proficient at using micrometers, dial calipers, height gauge, shop gauges, depth gauges and dial indicators to indicate parts and verify dimensions of a work piece.
- Understand tooling and offsets.

- Read and interpret basic G-code programs. Must be able to edit programs and offsets, as well as work and problem solve independently using precision gages.
- Must be able to maintain tolerance and finishes to engineering and manufacturing specifications.
- While hoists are provided to assist with lifting, you must be able to occasionally lift and carry up to 50 lbs.

Job Type: Full-time

Pay: \$21.00 - \$28.00 per hour

Benefits:

- 401(k)
- 401(k) matching
- Dental insurance
- Employee assistance program
- Flexible schedule
- Flexible spending account
- Health insurance
- Health savings account
- Life insurance
- Paid time off
- Referral program
- Tuition reimbursement
- Vision insurance

Schedule:

- 10 hour shift
- Night shift
- Overtime

Supplemental pay types:

- Bonus pay
- Signing bonus

Education:

- High school or equivalent (Preferred)

Experience:

- Job Shop Machining: 3 years (Preferred)
- CNC Education: 1 year (Preferred)

Work Location: One location