

Horizontal CNC Machinist - 2nd Shift - \$4,000 Sign-On Bonus!

Renco Machine Company - Green Bay, WI

\$21 - \$28 an hour

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Job Description

Renco Machine Company is a family-owned job shop located in Green Bay and has been dedicated to the precision machining of custom components since its inception in 1963.

We are searching for 1st Shift (Monday - Thursday, Friday optional) and 2nd Shift (Monday - Thursday; +\$4/hr shift premium) Machinists to operate a HMC and perform machining functions from complex blueprints using creativity and experience with setups.

Apply today and enjoy \$50 gas card just for coming to your in-person interview and a \$4,000 bonus when you sign on with Renco Machine.

Essential Duties and Responsibilities:

- Demonstrate advanced ability to set up, program and operate a Horizontal Machining Center.
- Includes fixture placement and alignment, loading programs, tool setting, making needed adjustments to programs and offsets to ensure finished parts meet specifications.
- Perform in process checks to make certain that the parts run efficiently and accurately to assure quality before approving production.
- Studies blueprints and manufacturing orders and organizes materials and tools for next run during automatic controlled cycles to shorten changeover time.
- Works with supervisors, inspection and other employees to resolve job related problems such as tooling, fixtures, programs and blueprint specifications.
- Removes burrs, sharp edges and clean parts.
- Study programs, blueprints, manufacturing drawings, tool sheets and manufacturing orders to verify they are correct and fill out proper paper work when changes are necessary.

Education and/or Experience:

- Experience operating a HMC and a technical degree is strongly preferred. A high school degree or equivalency is required.
- Machinists must have the ability to set up and operate CNC Machining equipment.
- Must possess solid blueprint reading skills, strong math skills, and in-process inspection skills and understand both metric and English measurements.
- Must be proficient at using micrometers, dial calipers, height gauge, shop gauges, depth gauges and dial indicators to indicate parts and verify dimensions of a work piece.

- Understand tooling and offsets.
- Read and interpret basic G-code programs. Must be able to edit programs and offsets, as well as work and problem solve independently using precision gages.
- Must be able to maintain tolerance and finishes to engineering and manufacturing specifications.
- While hoists are provided to assist with lifting, you must be able to occasionally lift and carry up to 50 lbs.

Job Type: Full-time

Pay: \$21.00 - \$28.00 per hour

Benefits:

- 401(k)
- 401(k) matching
- Dental insurance
- Employee assistance program
- Flexible schedule
- Flexible spending account
- Health insurance
- Health savings account
- Life insurance
- Paid time off
- Referral program
- Tuition reimbursement
- Vision insurance

Schedule:

- 10 hour shift
- Night shift
- Overtime

Supplemental pay types:

- Bonus pay
- Signing bonus

Education:

- High school or equivalent (Preferred)

Experience:

- Job Shop Machining: 3 years (Preferred)
- CNC Education: 1 year (Preferred)

Work Location: One location