

Bayside Machine Corp.

TURNING CNC MACHINIST

1st Shift M-F 7:00am - 3:00 pm

2nd Shift M-Thurs 3:30pm – 1:30 pm

A CNC Turning Machinist will take responsibility in producing a large array of machined parts to the latest ISO standards in a fast paced job shop environment. This person will be producing parts by doing 100% of their own set-ups and majority of their own programming on a live tooling capable, Mazak conversational controlled CNC turning center. The Machinist will be responsible for editing programs, generating set-up sheets, setting up tooling, adjusting offsets, and the overall quality of the parts that they are producing.

- Produces machined parts by programming, setting up, and operating a computer numerical control (CNC) machine
- Plans machining by studying work orders, blueprints, engineering plans, materials, specifications, reference planes, locations of surfaces, and machining parameters; interpreting geometric dimensions and tolerances (GD&T).
- Programs turning centers by entering instructions, including zero and reference points; setting tools, offsets, compensation; calculating requirements, including basic math, geometry, and trigonometry; proving part programs.
- Sets-up turning centers by installing and adjusting tool posts and holders, various jaw configurations, collet jaws, fixture plates and jigs, and various other attachments and stops.
- Take measurements accurately using various measurement tools; micrometers, calipers, set up and read bore gages.
- Ability to work OT with little notice when required.

Benefits

- Life Insurance
- Health Insurance
- Vision Insurance
- Dental Insurance
- 401K & 401K Matching
- Employee Discount
- Referral Program
- PTO
- Health Savings Account