

## **Bayside Machine Corp.**

### **VERTICAL MILL CNC MACHINIST**

**1<sup>st</sup> Shift M-F 7:00am - 3:00 pm**

**2<sup>nd</sup> Shift M-Thurs 3:30pm – 1:30 pm**

A Vertical Machinist will take responsibility in producing a large array of machined parts to the latest ISO standards in a fast paced job shop environment. This person will be producing parts by doing 100% of their own set-ups with a large variety of different work holding devices, from a vise to one off custom fixture plates and jigs. The Machinist will be responsible for editing offline programs, adjusting offsets, and the overall quality of the parts that they are producing.

- Produces machined parts by programming, setting up, and operating a computer numerical control (CNC) machine
- Plans machining by studying work orders, blueprints, engineering plans, materials, specifications, reference planes, locations of surfaces, and machining parameters; interpreting geometric dimensions and tolerances (GD&T).
- Programs mills by entering instructions, including zero and reference points; setting tools, offsets, compensation; calculating requirements, including basic math, geometry, and trigonometry; proving part programs.
- Sets-up mills by installing and adjusting three-jaw chucks, installing and indicating vices, fixture plates, 4<sup>th</sup> axis, magnets, parallels, tools, attachments, stops.
- Take measurements accurately using various measurement tools; micrometers, calipers, set up and read bore gages.
- Ability to work OT with little notice when required.

### **Benefits**

- Life Insurance
- Health Insurance
- Vision Insurance
- Dental Insurance
- 401K & 401K Matching
- Employee Discount
- Referral Program
- PTO
- Health Savings Account