

## **Graetz Mfg., Inc.**

### **CNC Machinist Job Summary**

We are seeking a skilled CNC Machinist to join our dynamic manufacturing team. The ideal candidate will be responsible for operating CNC machines to produce precision parts and components according to specifications. This role requires a strong understanding of programming, blueprint reading, and machining processes. The CNC Machinist will work closely with engineers and production staff to ensure high-quality output while adhering to safety standards and lean manufacturing principles.

#### **Duties:**

- Set up, operate, or tend lathe and turning machines to turn, bore, thread, form, or face metal or plastic materials, such as wire, rod, or bar stock..
- Adjust machine controls and change tool settings to keep dimensions within specified tolerances.
- Compute unspecified dimensions and machine settings, using knowledge of metal properties and shop mathematics.
- Inspect sample workpieces to verify conformance with specifications, using instruments such as gauges, micrometers, and dial indicators.
- Install holding fixtures, cams, gears, and stops to control stock and tool movement, using hand tools, power tools, and measuring instruments.
- Move controls to set cutting speeds and depths and feed rates, and to position tools in relation to workpieces.
- Move tool holders manually or by turning handwheels or engage automatic feeding mechanisms to feed tools to and along workpieces.
- Position, secure, and align cutting tools in tool holders on machines, using hand tools, and verify their positions with measuring instruments.
- Replace worn tools, and sharpen dull cutting tools and dies using bench grinders or cutter-grinding machines.
- Select cutting tools and tooling instructions, according to written specifications or knowledge of metal properties and shop mathematics.
- Start lathe or turning machines and observe operations to ensure that specifications are met.
- Study blueprints, layouts or charts, and job orders for information on specifications and tooling instructions, and to determine material requirements and operational sequences.

Join our team as a CNC Machinist where your skills will contribute significantly to our production capabilities while fostering an environment of continuous improvement and innovation.

#### **Job Type: Full-time**

**Pay: \$24.00 per hour**

#### **Benefits:**

- 401(k)
- Dental insurance
- Health insurance
- Life insurance
- Paid time off
- Vision insurance

#### **Schedule:**

- Day shift

**Work Location:** In person